



Architectural Testing

**AAMA/WDMA/CSA 101/I.S.2/A440-08  
TEST REPORT**

**Rendered to:**

**MI WINDOWS AND DOORS, INC.**

**SERIES/MODEL: 910**

**PRODUCT TYPE: Sliding Door (XO) (Fin)**

Title	Summary of Results	
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**A·L·I**

**AAMA  
CERTIFICATION PROGRAM**



Product / Operation Administrator

**MI Windows & Doors, LLC**  
P.O. Box 370  
Gratz, PA 17030-0370

The product described below is hereby approved for listing in the next issue of the AAMA Certified Products Directory. The approval \_\_\_\_\_



Test Specimen Description: (Continued)

\_\_\_\_\_

and welded corners. The fixed meeting stile was fastened to the head and sill with two

\_\_\_\_\_

**Test Specimen Description: (Continued)**

**Drainage: (Continued)**

<u>Description</u>	<u>Quantity</u>	<u>Location</u>
1/2" wide by 1/16" high weepslot	4	Head and sill, 3/4" from each end draining the fixed lite track to the hollow below
1" wide by 1/8" high weepslot	2 per corner	Head and sill, 1-1/2" from each end draining the intermediate and interior hollows

the exterior hollow

**Hardware:**



Test Results: (Continued)

Paragraph	Title of Test	Test Method	Results	Allowed
[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]
[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]
5.3.6.2	Thermoplastic Corner Weld Test	Meets as stated	Meets as stated	

In operating direction - 320 N (70 lbf)

Left stile	2.8 mm (0.11")	11.4 mm (0.45")
Right stile	2.8 mm (0.11")	11.4 mm (0.45")

In remaining direction - 230 N (50 lbf)

Top rail	3.0 mm (0.12")	11.4 mm (0.45")
Bottom rail	2.8 mm (0.11")	11.4 mm (0.45")

Optional Performance

4.2.2.1 [REDACTED] [REDACTED] [REDACTED]

TABLE 1

Name

Company

Richardson

Architectural Testing, Inc.

Russell W. Clark

Architectural Testing, Inc.

Per the client, this product is also labeled under the following name:

3910

Detailed drawings, data sheets, representative samples of test specimens, a copy of this report, or other pertinent project documentation will be retained by Architectural Testing, Inc. for a period of four years from the original test date. At the end of this retention period, such materials shall



### Revision Log

<u>Rev. #</u>	<u>Date</u>	<u>Page(s)</u>	<u>Revision(s)</u>
0	04/09/10	N/A	Original report issue



**Appendix A**  
**Alteration Addendum**

**Alteration #1:** Date-02/23/10  
Cause for alteration - excessive air leakage during air infiltration

Remedial action taken - adjusted lock

**Alteration #2:** Date-07/24/10

Cause for alteration - fixed panel deglazed during loads



**Appendix C**

**Drawings**

*Note: Complete drawings packet on file with Architectural Testing, Inc.*