

AAMA/WDMA/CSA 101/I.S.2/A440-08 TEST REPORT

Rendered to:

MI WINDOWS AND DOORS, INC.

SERIES/MODEL: 910
PRODUCT TYPE; Sliding Door (XO) (Fin)

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MI Windows & Doors, LLC			
P.O. Box 370 Gratz, PA 17030-0370			
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AAMA/WDMA/CSA 101/I.S.2/A440-08 TEST REPORT

Rendered to:

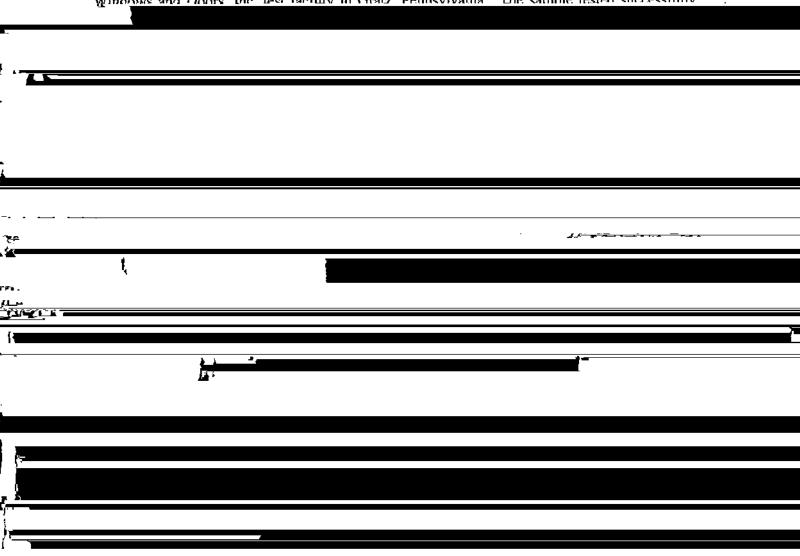
MI WINDOWS AND DOORS, INC. P.O. Box 370 650 West Market Street Gratz, Pennsylvania 17030-0310

> Report No.: 98644.01-109-47 Test Dates: 02/23/10

Through: 02/25/10

Report Date: 04/09/10
Test Record Retention Date: 02/25/14

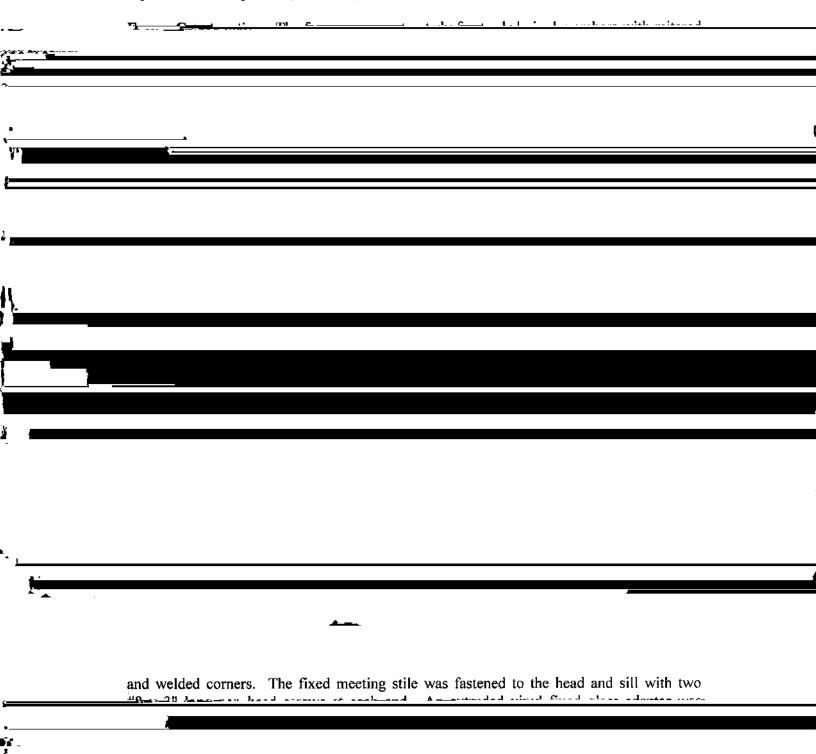
Project Summary: Architectural Testing, Inc. was contracted by MI Windows and Doors, Inc. to witness and validate testing on a Series/Model 910, sliding door (XO) (fin) at the MI Windows and Doors Inc. test facility in Gratz Pennsylvania. The sample tested successfully







Test Specimen Description: (Continued)





Test Specimen Description: (Continued)

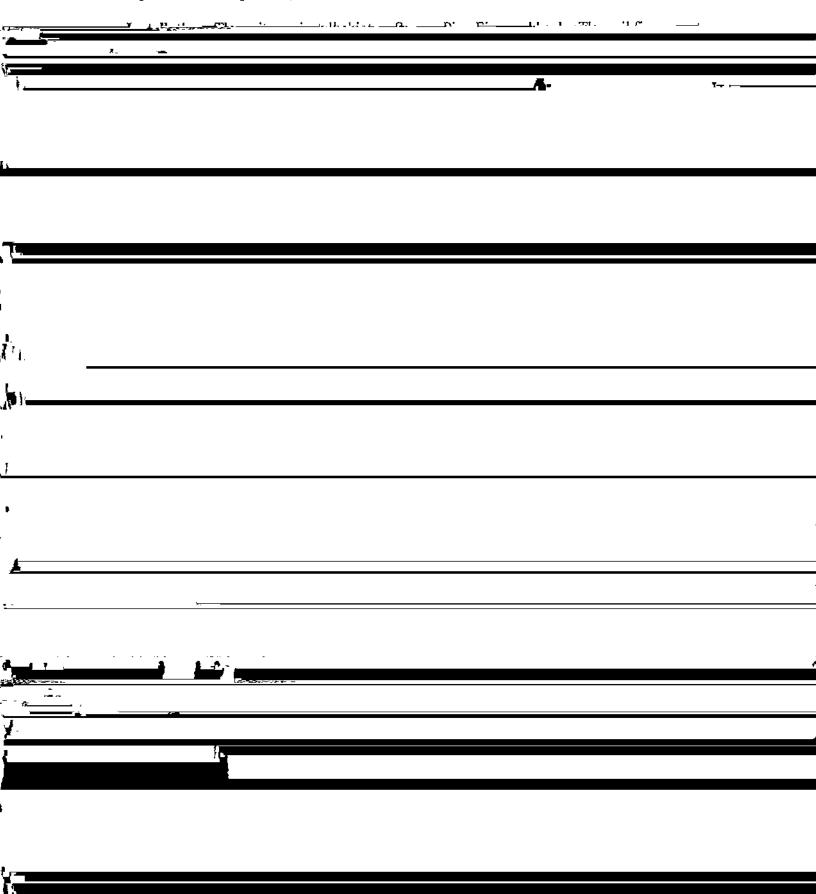
Drainage: (Continued)

<u>Description</u>	Quantity	<u>Location</u>
1/2" wide by 1/16" high weepsle	ot 4	Head and sill, 3/4" from each end draining the fixed lite track to the hollow below
1" wide by 1/8" high weepslot	2 per corner	Head and sill, 1-1/2" from each end draining the intermediate and interior hollows





Test Specimen Description: (Continued)





Test Results: (Continued)

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	Peromerk.	Title-of Test Mathed	Domlta	Allowad	
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	5.3.6.2	Thermoplastic Corner Weld 7	Test Meets as stated	Meets as stated	
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•		1	4:		
		In angusting diseasting 220 N	1 (70 ILA)		
		In operating direction - 320 N		(0.45%)	
		Left stile Right stile	2.8 mm (0.11") 2.8 mm (0.11")	11.4 mm (0.45") 11.4 mm (0.45")	
		ragin sinc	2.6 mm (0.11)	(CF.0) IIIII F.11	
		In remaining direction - 230 l	N (50 lbf)		
		Top rail	3.0 mm (0.12")	11.4 mm (0.45") 11.4 mm (0.45")	
		Bottom rail	2.8 mm (0.11")	11.4 mm (0.45")	
	Optional Per	rformance			
	\$ 2 A =	ـــــــــــــــــــــــــــــــــــــ	A DOWN TO TAKE		
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<u>Name</u>	Company
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Russell W. Clark	Architectural Testing, Inc.
Per the client, this product is also	labeled under the following name:
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2910	
Physical day from Leading	6.0
	epresentative samples of test specimens, a copy of this report, or ation will be retained by Architectural Testing, Inc. for a period
	est date. At the end of this retention period, such materials shall



Revision Log

<u>Rev. #</u>	<u>Date</u>	Page(s)	Revision(s)
0	04/09/10	N/A	Original report issue



Appendix A

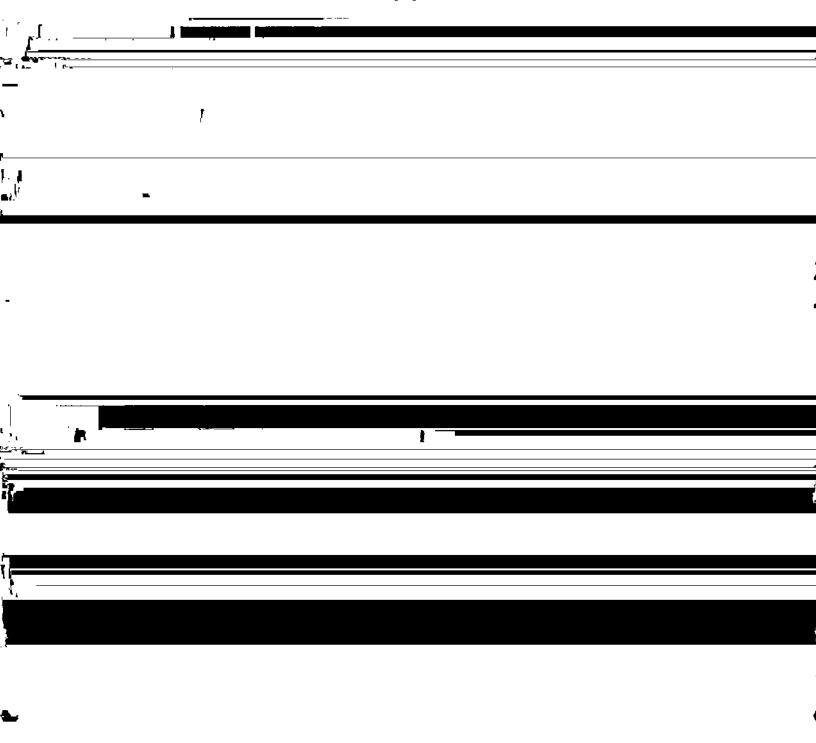
Alteration Addendum

Alteration #1: Date-02/23/10 Thyan for alternition _averanius air lankans during air infiltration 41-Remedial action taken - adjusted lock Alteration#2. Date=02/24/10 Cause for alteration - fixed panel deglazed during loads



Appendix B

Test Equipment





Appendix C

Drawings

Note: Complete drawings packet on file with Architectural Testing, Inc.